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APPENDIX C

FluidArchitect™ User's Guide/Reference Manual

10/25/2004 15:58:00

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TO: "SECRET"



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Fluidigm's technology is the product of highly successful basic research. The Company's technology was developed by researchers at the California Institute of Technology who sought to create assays based on the interactions of individual molecules, cells, viruses and proteins. These assays, and the fluidic technology that enables them, proved overwhelmingly advantageous over their macroscopic counterparts and yielded functionality unavailable until now. These capabilities are the result of breakthroughs in active fluidic devices, surface chemistry, material science, and optical instrumentation. Fluidigm's microfluidic chips provide order of magnitude sensitivity increases and unparalleled flexibility by actively manipulating femtoliters of fluid.

FluidArchitect is the design automation applications portion of a revolutionary microfluidics platform that Fluidigm has built and continues to develop. This platform allows the user the ability to design customized microfluidic chips from Fluidigm's library of basic building blocks components with built in rule checking and submit the design for fabrication.

FluidArchitect User Requirements

- A good understanding and previous experience with microfluidics
- Experience with computer aided design applications

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 78. 78. The seventy-eighth
 79. 79. The seventy-ninth
 80. 80. The eightieth
 81. 81. The eighty-first
 82. 82. The eighty-second
 83. 83. The eighty-third
 84. 84. The eighty-fourth
 85. 85. The eighty-fifth
 86. 86. The eighty-sixth
 87. 87. The eighty-seventh
 88. 88. The eighty-eighth
 89. 89. The eighty-ninth
 90. 90. The ninetieth
 91. 91. The ninety-first
 92. 92. The ninety-second
 93. 93. The ninety-third
 94. 94. The ninety-fourth
 95. 95. The ninety-fifth
 96. 96. The ninety-sixth
 97. 97. The ninety-seventh
 98. 98. The ninety-eighth
 99. 99. The ninety-ninth
 100. 100. The hundredth

The following are the system requirements for installing FluidArchitect onto a PC.



- U.S. GOVERNMENT PRINTING OFFICE: 1967

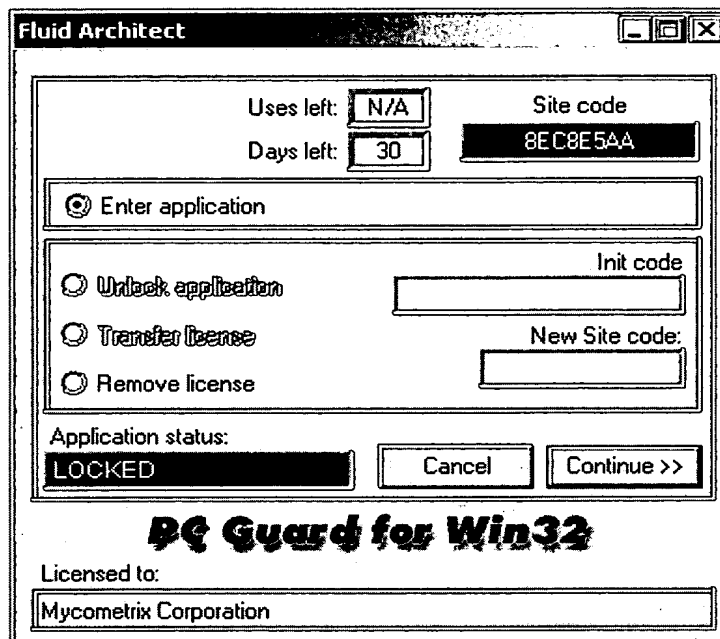


Figure 1 – License Manager

5. Select the Site code and copy the code. Paste the code into an email along with the following information:
 - Contact Name
 - Company
 - Address
 - Phone Number
 - Fax Number (optional)
 - Email Address
6. Email the information to license@fluidigm.com. A license will be generated and emailed back to you typically within 24 hours.

Licensing FluidArchitect

After you have received an email containing your Initialization code, follow the steps below to license FluidArchitect.

1. You will receive a 16 digit alphanumeric string based on the Site code sent in your email.
2. Enter the 16 digit alphanumeric string EXACTLY as it is shown in the email including the "-" character which separates the strings. See Figure 2. In this case the Init code of *TEST-123455678-LOCK* was entered.
3. Click the *Continue >>* button to complete the licensing process.



Chapter 2 – Design Process

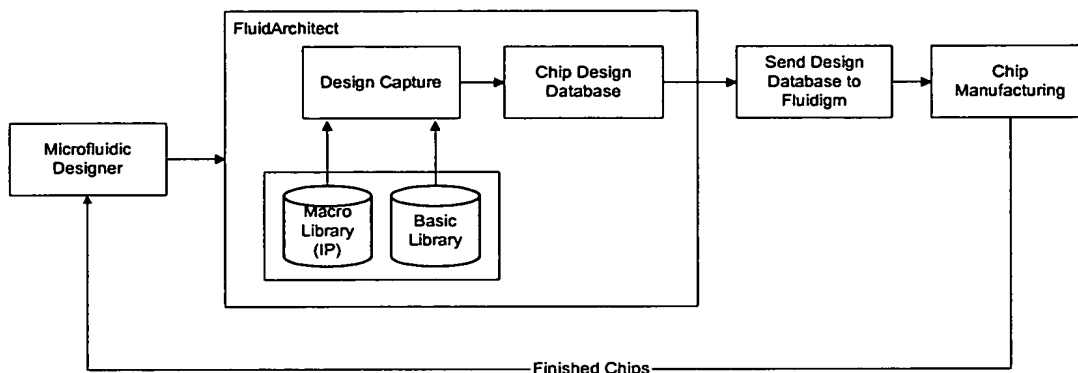


Figure 3 – Microfluidic Chip Design Process with FluidArchitect

Design Flow Process

The design process for designing and building a microfluidic chip is described in Figure 1. Application specific microfluidic chips can be created using the library components provided by Fluidigm. FluidArchitect allows you to capture your design in a simple drag and drop, point and click design environment. Once the design has been completed it is sent to Fluidigm for fabrication. Fabricated devices are sent back to the microfluidic designer for use.

Application Interface

FluidArchitect's interface contains the entire environment in which a design will be started and completed for submission to Fluidigm for fabrication.

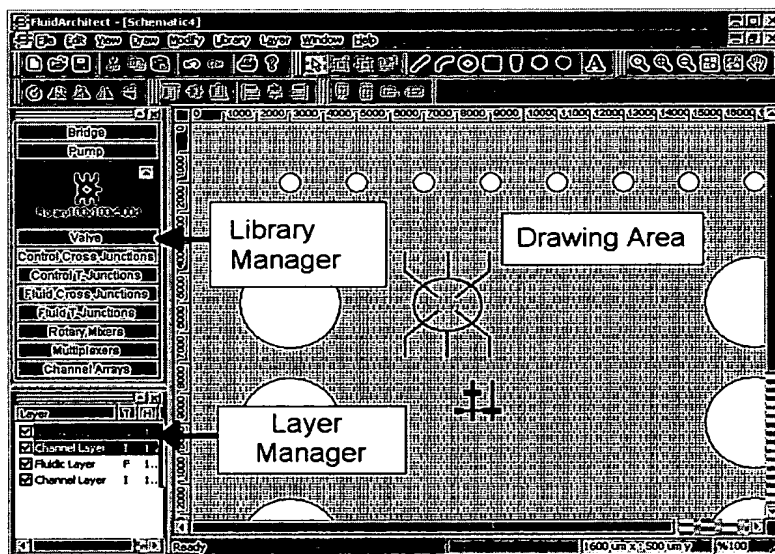


Figure 4 – FluidArchitect's User Interface

The user interface has three primary components: *Library Manager*, *Layer Manager*, and *Drawing Area* (see Figure 4).

Library Manager

The component libraries come predefined and are installed with the FluidArchitect application. The library components are tested and approved for use in the microfluidic chip making process. These libraries will be updated with new components as they are approved from Fluidigm for use. The component library will be delivered as part of a new release or

1. The first part of the document is a list of names and their corresponding addresses. The names are: "John Doe", "Jane Smith", "Bob Johnson", "Alice Brown", "Charlie White", "David Green", "Eve Black", "Frank Gray", "Grace Hall", "Henry King", "Ivy Lee", "Jack Miller", "Karen Wilson", "Leo Taylor", "Mia Adams", "Noah Baker", "Olivia Clark", "Peter Davis", "Quinn Evans", "Samuel Foster", "Tina Gibson", "Uma Hart", "Victor Ives", "Wendy Jones", "Xavier Kelly", "Yara Khan", "Zoe Lamb". The addresses are: "123 Main St, New York, NY 10001", "456 Elm St, New York, NY 10002", "789 Oak St, New York, NY 10003", "101 Pine St, New York, NY 10004", "202 Cedar St, New York, NY 10005", "303 Birch St, New York, NY 10006", "404 Spruce St, New York, NY 10007", "505 Willow St, New York, NY 10008", "606 Ash St, New York, NY 10009", "707 Hickory St, New York, NY 10010", "808 Sycamore St, New York, NY 10011", "909 Walnut St, New York, NY 10012", "1010 Maple St, New York, NY 10013", "1111 Chestnut St, New York, NY 10014", "1212 Locust St, New York, NY 10015", "1313 Poplar St, New York, NY 10016", "1414 Magnolia St, New York, NY 10017", "1515 Dogwood St, New York, NY 10018", "1616 Redwood St, New York, NY 10019", "1717 Cypress St, New York, NY 10020", "1818 Juniper St, New York, NY 10021", "1919 Fir St, New York, NY 10022", "2020 Hemlock St, New York, NY 10023", "2121 Larch St, New York, NY 10024", "2222 Alder St, New York, NY 10025", "2323 Beech St, New York, NY 10026", "2424 Elm St, New York, NY 10027", "2525 Oak St, New York, NY 10028", "2626 Pine St, New York, NY 10029", "2727 Spruce St, New York, NY 10030", "2828 Willow St, New York, NY 10031", "2929 Ash St, New York, NY 10032", "3030 Hickory St, New York, NY 10033", "3131 Sycamore St, New York, NY 10034", "3232 Walnut St, New York, NY 10035", "3333 Maple St, New York, NY 10036", "3434 Chestnut St, New York, NY 10037", "3535 Locust St, New York, NY 10038", "3636 Poplar St, New York, NY 10039", "3737 Magnolia St, New York, NY 10040", "3838 Dogwood St, New York, NY 10041", "3939 Redwood St, New York, NY 10042", "4040 Cypress St, New York, NY 10043", "4141 Juniper St, New York, NY 10044", "4242 Fir St, New York, NY 10045", "4343 Hemlock St, New York, NY 10046", "4444 Larch St, New York, NY 10047", "4545 Alder St, New York, NY 10048", "4646 Beech St, New York, NY 10049", "4747 Elm St, New York, NY 10050", "4848 Oak St, New York, NY 10051", "4949 Pine St, New York, NY 10052", "5050 Spruce St, New York, NY 10053", "5151 Willow St, New York, NY 10054", "5252 Ash St, New York, NY 10055", "5353 Hickory St, New York, NY 10056", "5454 Sycamore St, New York, NY 10057", "5555 Walnut St, New York, NY 10058", "5656 Maple St, New York, NY 10059", "5757 Chestnut St, New York, NY 10060", "5858 Locust St, New York, NY 10061", "5959 Poplar St, New York, NY 10062", "6060 Magnolia St, New York, NY 10063", "6161 Dogwood St, New York, NY 10064", "6262 Redwood St, New York, NY 10065", "6363 Cypress St, New York, NY 10066", "6464 Juniper St, New York, NY 10067", "6565 Fir St, New York, NY 10068", "6666 Hemlock St, New York, NY 10069", "6767 Larch St, New York, NY 10070", "6868 Alder St, New York, NY 10071", "6969 Beech St, New York, NY 10072", "7070 Elm St, New York, NY 10073", "7171 Oak St, New York, NY 10074", "7272 Pine St, New York, NY 10075", "7373 Spruce St, New York, NY 10076", "7474 Willow St, New York, NY 10077", "7575 Ash St, New York, NY 10078", "7676 Hickory St, New York, NY 10079", "7777 Sycamore St, New York, NY 10080", "7878 Walnut St, New York, NY 10081", "7979 Maple St, New York, NY 10082", "8080 Chestnut St, New York, NY 10083", "8181 Locust St, New York, NY 10084", "8282 Poplar St, New York, NY 10085", "8383 Magnolia St, New York, NY 10086", "8484 Dogwood St, New York, NY 10087", "8585 Redwood St, New York, NY 10088", "8686 Cypress St, New York, NY 10089", "8787 Juniper St, New York, NY 10090", "8888 Fir St, New York, NY 10091", "8989 Hemlock St, New York, NY 10092", "9090 Larch St, New York, NY 10093", "9191 Alder St, New York, NY 10094", "9292 Beech St, New York, NY 10095", "9393 Elm St, New York, NY 10096", "9494 Oak St, New York, NY 10097", "9595 Pine St, New York, NY 10098", "9696 Spruce St, New York, NY 10099", "9797 Willow St, New York, NY 10100", "9898 Ash St, New York, NY 10101", "9999 Hickory St, New York, NY 10102", "10000 Sycamore St, New York, NY 10103".

The *Layer Manager* can be used to control the viewing of the layers as well as the properties of the layers. The color representations of the layers are shown in the manager and can be changed as part of the layer properties. Currently the number of layers is limited to two and channel heights per layer is limited one.

The *Drawing Area* is where the design is created using components from the *Library Manager* and interconnected with the channel drawing tools. The *Drawing Area* is a WYSIWYG representation of the layout of the microfluidic circuit that will be fabrication and represents the standard 20 mm x 20 mm chip outline.

Basic Design Operations

Starting a New Project

To start a new project click **New** button, , in the **File** toolbar or use the **File > New** menu command. FluidArchitect will start the Design Wizard to help setup a new project. The Design Wizard will ask you to select or set the following items:

- Project Directory
- Chip Template
- Layers of the Chip

Once the Design Wizard was collected all of the needed information, the chosen chip template with the appropriate settings will be displayed in the *Drawing Area* of the FluidArchitect application.

Opening an Existing Project

To open an existing project use the **File > Open** menu command. The **File** menu will also show the four most recent projects that have been opened just above the **Exit** command. These recently opened projected can be quickly opened by simply selected them in the menu.

Loading the Libraries

The initial set of libraries will be installed with the installation of the FluidArchitect application. Should additional libraries be available from Fluidigm, the libraries can be simply added using the **Library** menu.

Saving a Design Project

The project can be saved at any point by using the **File > Save** or **File > Save As...** menu command. The project is saved with a *.mdx file extension and this file can be sent to Fluidigm for chip fabrication once the design has been completed.

Note – It is strongly suggested that a back up of the *.mdx file is saved periodically. The *.mdx file contains the complete database of the design project.



Submitting a Design Databas for Fabrication

Once the design has been completed and verified free of errors it can be submitted to Fluidigm for fabrication. The design database can be found in the directory that the design was created in. The file extension of the design database is *.mdx. This file can be sent to manufacturing@fluidigm.com along with your contact information. A representative from Fluidigm will contact you regarding the details of your order for fabrication.

TO: "DESIGN" 062704 0004057 00000000



Chapter 3 – Design Editor Reference

Introduction

The goal of the design editor is to help you design effectively and as efficiently as possible. The libraries that are built into FluidArchitect represent microfluidic structures that are approved for implementation in Fluidigm's processes. "Channel" drawing tools are provided to connect the microfluidic structures available from the libraries. The sections below will describe the design editor in detail.

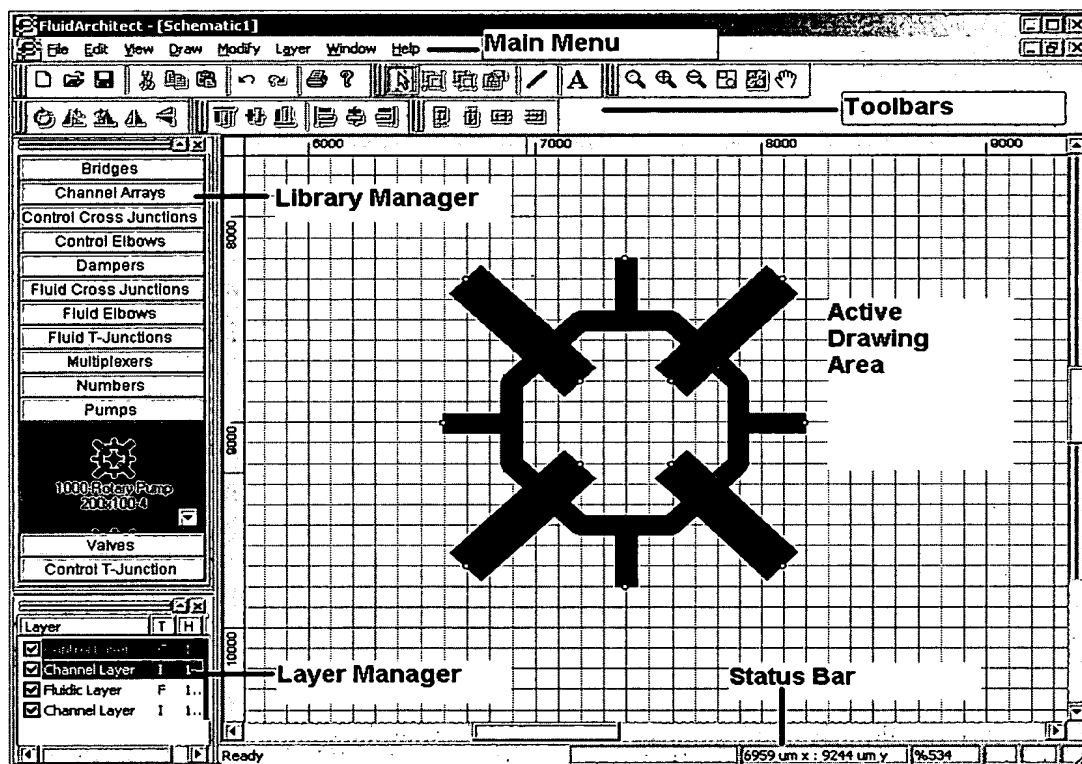


Figure 5 – FluidArchitect Main User Interface (Main Menu, Toolbars, Library Manager, Layer Manager, and Active Drawing Area)

Menus

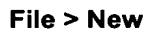
Main Menu

The main menu is composed of nine menu groups which group related operations and commands for the application.



Figure 6 – Main Menu Bar

06-07-68



File > Open...

File > Close

File > Save

File > Save As...

File > Page Setup

File > Print

File > Print Preview

13



Edit Menu

Edit	
Undo	Ctrl+Z
Redo	Ctrl+Y
<hr/>	
Cut	Ctrl+X
Copy	Ctrl+C
Paste	Ctrl+V
Paste Special...	
Delete	Del
<hr/>	
Components...	
Properties...	
Default Properties...	

Figure 8 – Edit Menu Commands

Edit > Undo

The *Undo* command will undo the last command you executed on the active design project.

Edit > Redo

The *Redo* command will reverse the last command *Undo* command you executed on the active design project.

Edit > Cut

The *Cut* command cuts and pastes all selected components in the drawing area into the Clipboard.

Edit > Copy

The *Copy* command copies and pastes all selected components in the drawing area into the Clipboard.

Edit > Paste

The *Paste* command will paste the contents of the Clipboard into the drawing area. Only objects using the *Cut* or *Copy* command can be pasted from the Clipboard.

Edit > Paste Special

Not Currently Defined.

Edit > Delete

The *Delete* command is used to delete any selected object in the active drawing area.

Edit > Components

The *Components* command will bring up the Components dialog box. The dialog box, Figure 5, will show all of the components that are currently placed into the active drawing area.

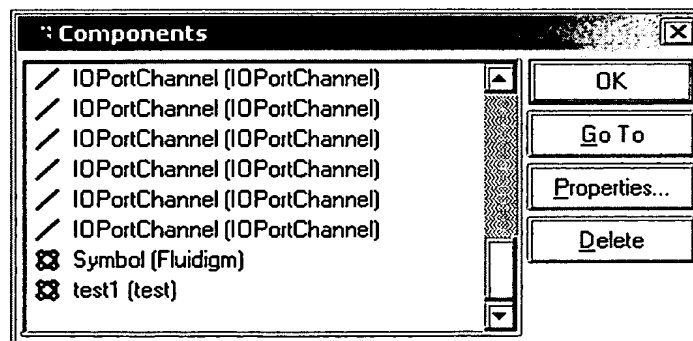


Figure 9 – Component Dialog Box

Additional commands available from this dialog box are:

- *OK* – Closes the dialog box
- *Go To* – Not currently implemented
- *Properties* – Opens the Properties dialog sheet for the component
- *Delete* – Not currently implemented

Edit > Default Properties

The *Default Properties* command will bring up the Properties dialog box for the entire design. The dialog box, Figure 6, will show all of the default settings for the design

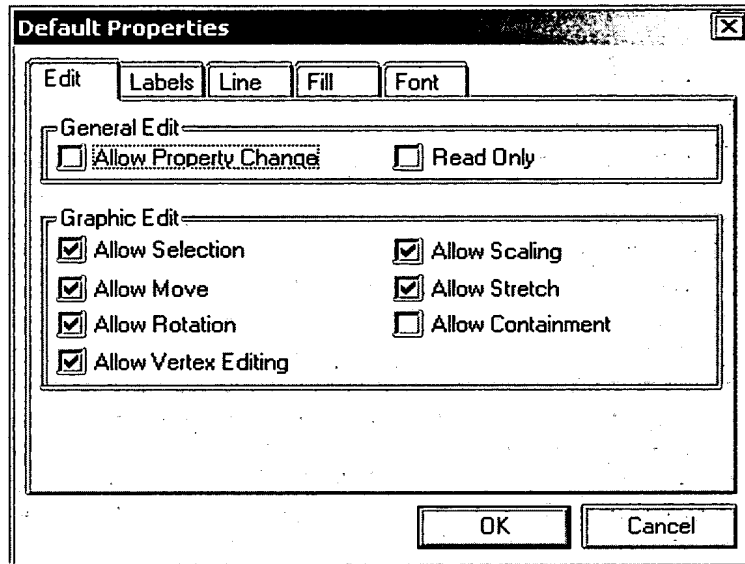


Figure 10 – Default Properties Dialog Box

- *OK* – Closes the dialog box and save any changes
- *Cancel* – Closes the dialog box and discards changes
- *Edit tab* – Not currently implemented
- *Labels* – Sets the label orientation for components
- *Line* – Not currently implemented
- *Fill* – Not currently implemented
- *Font* – Sets the fonts options for the labels

View M nu

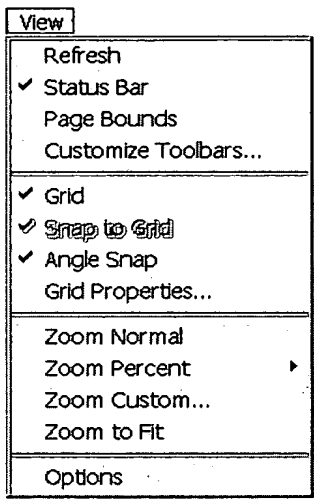


Figure 11 – View Menu Commands

View > Refresh

The *Refresh* command will redraw the active drawing area. Sometimes the drawing area may not refresh completely during editing of the design leaving screen artifacts. The *Refresh* command can be used to redraw the screen to eliminate the artifacts. Note that the artifacts will not be saved into the design.

View > Status Bar

The *Status Bar* command can be used to display or remove the status bar in the lower right corner of the application. The Status Bar, Figure 12, shows the selected component, the screen location of the cursor, and the percent zoomed.

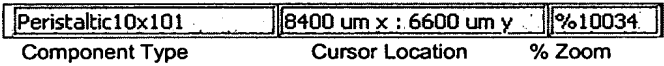


Figure 12 – Status Bar

View > Page Bounds

The *Page Bounds* not currently implemented.

View > Customize Toolbars...

The *Customize Toolbars...* allow you to show or hide the toolbar tool bars in the application window directly under the Main Menu bar. Figure 13 shows the dialog box that appears when this command is selected. All of the toolbars, including the Main Menu bar, can be displayed or hidden based on settings made through this dialog box with the Toolbars tab selected.

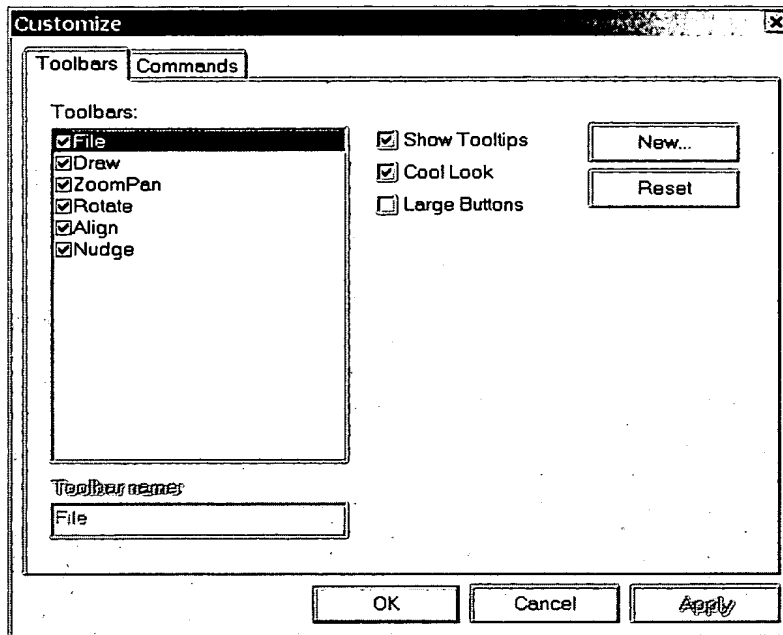


Figure 13 – Customize Toolbars Dialog Box with Toolbars tab selected

The toolbars can be customized by dragging and dropping commands icons from the dialog box directly into the existing toolbars present in the application. Figure 14 shows the “Buttons” or commands that can be left click and dragged to the toolbars.

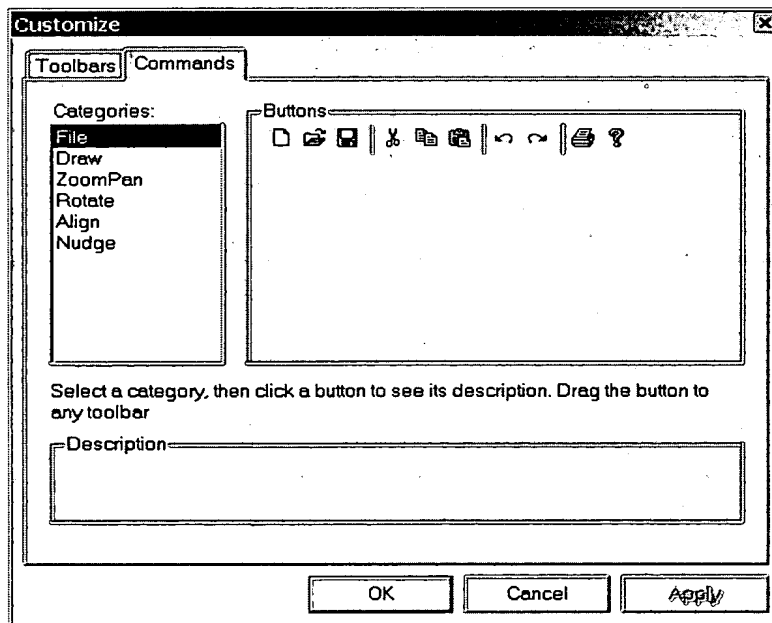


Figure 14 – Customized Toolbars Dialog Box with Commands tab selected

View > Grid

The *Grid* command enables or disables the grid to be displayed in the active drawing area.

View > Grid Properties...

The *Grid Properties...* command will bring up the dialog box, Figure 15. The Grid dialog box allows you to set the grid color and the intervals at which the grid is rendered and also to enable or disable the grid from the drawing area.

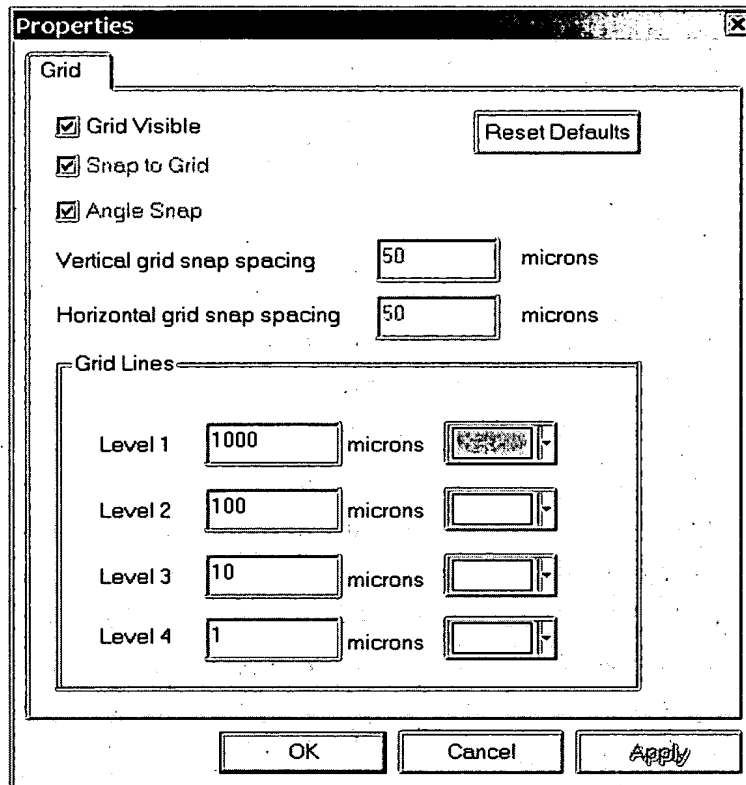


Figure 15 – Grid Properties Dialog Box

View > Zoom Normal

The *Zoom Normal* command will zoom the view of the active drawing area to view the entire chip.

View > Zoom Percent

The *Zoom Percent* command allows you to select 50%, 75%, 100%, and 200% zoom of the active drawing area.

View > Zoom Custom...

The *Zoom Custom...* command allows you to select 50%, 75%, 100%, and 200% from the drop down box and you can also enter in your own zoom factor of the active drawing area.

View > Zoom Fit

The *Zoom Fit* command will zoom the view of the active drawing area to view the entire chip.

View > Options

The *Options* command will bring up the *Grid* and *Library* dialog box, Figure 16. The Grid properties are the same as those in the *View > Grid Properties...*

The Channel Defaults allow you to set the default channel widths for the fluidic and the control layer channels that are draw to interconnect the library components. Figure 17 shows the dialog box with the Channel Defaults tab selected.

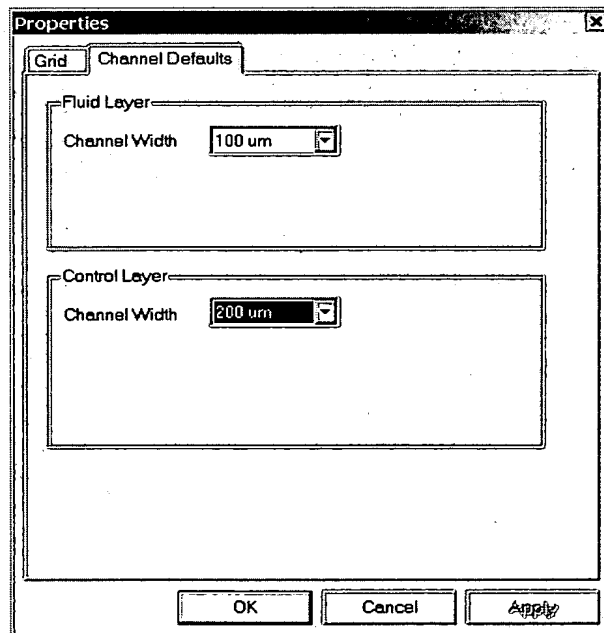


Figure 17 – Channel Defaults Selection Dialog Box

The drop down boxes allows you to set the default width of the channel that you draw on both the fluidic and control layer. Keep in mind that any drawn channel's width can be changed using the Property sheet for each channel.

[illegible]

Draw > Channel

Layer Manager

Layer: T H C

- ☒ Contrast
- ☒ Channel
- ☒ Fluidic
- ☒ Channel

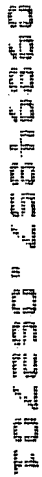
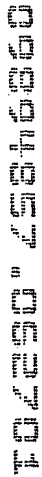
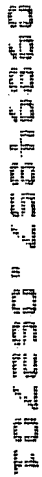
Context menu options:

- Set Active Primary Layer
- Properties...

The screenshot shows the 'Layers' menu in AutoCAD. The 'Layers' option is highlighted, and a sub-menu is visible showing 'Control Layer' and 'Fluidic Layer' as checked options.

Modify Menu



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The **Down** command allows you to move the selected object(s) down one micron in the active drawing area. Holding the Shift key while executing this command will move the object 5 microns.

Modify > Nudge > Up

The **Up** command allows you to move the selected object(s) up one micron in the active drawing area. Holding the Shift key while executing this command will move the object 5 microns.

Modify > Nudge > Left

The **Left** command allows you to move the selected object(s) left one micron in the active drawing area. Holding the Shift key while executing this command will move the object 5 microns.

Modify > Nudge > Right

The **Right** command allows you to move the selected object(s) right one micron in the active drawing area. Holding the Shift key while executing this command will move the object 5 microns.

Modify > Align

The **Align** command contains a submenu of commands, Figure 25, which can be performed on a selected object(s) in the active drawing area.

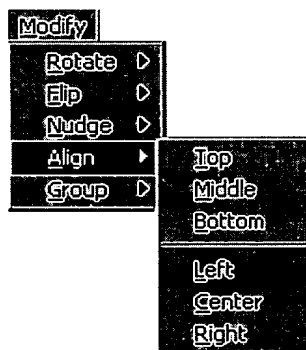


Figure 25 – Align Submenu Commands

Modify > Align > Top

The **Top** command allows you to select a group of objects in the active drawing area and have the top of the objects aligned together.

Modify > Align > Middle

The **Middle** command allows you to select a group of objects in the active drawing area and have all of the objects aligned to horizontal middle.

Modify > Align > Bottom

The **Bottom** command allows you to select a group of objects in the active drawing area and have the bottom of the objects aligned together.

Modify > Align > Left

The **Left** command allows you to select a group of objects in the active drawing area and have all of the objects aligned to the left.

Modify > Align > Center

The **Center** command allows you to select a group of objects in the active drawing area and have all of the objects aligned to vertical center.



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The *Right* command allows you to select a group of objects in the active drawing area and have all of the objects aligned to the right.

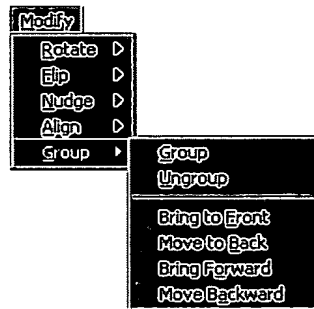


Figure 26 – Group Submenu Commands

Modify > Group

The **Group** command allows you to select a group of objects in the active drawing area and group the objects into a single entity or the ability to select a grouped object and ungroup them into their original components.

Modify > Group > Group

The **Group** command allows you to select a group of objects in the active drawing area and group the objects into a single entity.

Modify > Group > Ungroup

The *Group* command allows you to select a grouped object in the active drawing area and ungroup the objects back to their stand alone state.

Modify > Group > Bring to Front

Not Currently Implemented

Modify > Group > Move to Back

Not Currently Implemented


Modify > Group > Bring Forward

Not Currently Implemented

Modify > Group > Move Backward

Not Currently Implemented

[illegible]

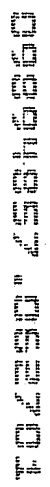
Control Layer		Name	Control Layer
Fluidic Layer			



The *Primary Layers* section of the dialog box shown in Figure 28 shows the total number of layers present in the design. Currently it is not possible to change the *Name* nor the *Depth* of these primary layers. You can change the color of the layers in the *Properties* section of the dialog box once the primary layer is selected. Click on the *Apply* button after any changes are made to save the changes.

The **Channel Layers** section of the dialog box shown in Figure 28 shows the total number of channel depths available in one primary layer. Currently this is set to one channel depth per primary layer. You can change the name of the channel layer by left clicking on the layer name to select it in the Channel Layers section of the dialog and then entering in a new name in the **Properties** section. Click on the **Apply** button after any changes are made to save the changes. Also note that the channel depth is shown for the layer once it has been selected.

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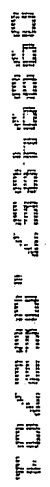
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Use of the Library Manager is simple and straightforward. To select the library desired, simply left click on the title of the library and the components will be displayed. If more than one component is present in the library use the up or down button to scroll through them.

Downloaded from <http://ajphaphysocpharm.sagepub.com/> at 11:51 11 November 2014



Figure 36 - Library Manager Window

Please refer to the **Fluidigm Databook** for a list of available library components along with their description and specifications.

Library Component Characteristics

A library component is typically composed of channels. Some components have channels only on one layer while some have channels on both layers. Figure 37 shows a microfluidic valve from the Valves library.

$\frac{d}{dt} \left(\frac{\partial L}{\partial \dot{x}} \right) = \frac{\partial L}{\partial x}$

A screenshot of the 'Layer Properties' dialog box in AutoCAD. The dialog has a title bar 'Layer Properties' and a close button. It contains a table with columns 'Layer', 'Type', 'Material', and 'Color'. The 'Layer' column lists 'Control Layer', 'Channel Layer', 'Fluidic Layer', and 'Channel Layer'. The 'Type' column lists 'C', 'I', 'F', and 'I'. The 'Material' column lists '12', '12', '10', and '10'. The 'Color' column is a color swatch. Annotations with arrows point to various parts: 'Layer Name' points to the 'Layer' column header; 'Layer Height' points to the 'Material' column header; 'Layer Visibility Enable' points to the checkboxes in the 'Layer' column; and 'Layer Color' points to the color swatch in the 'Color' column.

Layer	Type	Material	Color
<input checked="" type="checkbox"/> Control Layer	C	12	
<input checked="" type="checkbox"/> Channel Layer	I	12	
<input checked="" type="checkbox"/> Fluidic Layer	F	10	
<input checked="" type="checkbox"/> Channel Layer	I	10	

Layer Color

Setting the Active Primary Layer

Setting the layer to be active enables the following:

-

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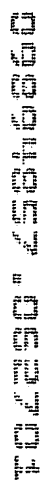
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1. The first part of the document is a list of names and their corresponding addresses. The names are listed in a column on the left, and the addresses are listed in a column on the right. The names are: John Doe, Jane Smith, and Bob Johnson. The addresses are: 123 Main St, 456 Elm St, and 789 Oak St.



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commands available. The function descriptions can be found in the Main Menu or Toolbar commands with the exception of the *Properties...* command

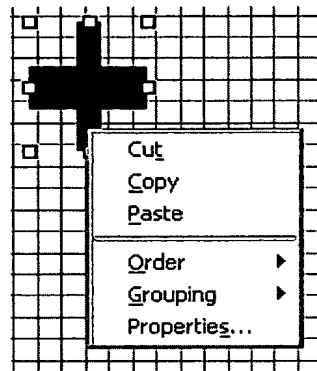


Figure 44 shows a channel selected and the pop up menu with its available commands. Notice here the addition of the *Channel Widths* command. The Channel Widths command allows quick modifications of the drawn channels so that matching to connected components or channels is easily facilitated. Figure X shows an example where a channel drawn at 50 μm needs to be connected to a pump control element that is 200 μm in width.

Figure 44 – Selected Channel Pop Up Menu

The Status Bar has two modes. One mode is when the drawing area is in the *Select* mode and the other is in the channel drawing mode.

In the *Select* mode the status bar contains the following information:

Figure 45 shows the Status Bar while in the select mode.

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FluidArchitect was built with many design rules that are implemented directly into the various parts of the design system. As such, FluidArchitect applies those design rules to your design as you are placing and connecting the components from the libraries in the drawing area. The following are general rules to keep in mind and will help lead to a successful design implementation.

- ## Design Wizard

- **Design Directory**
The design database will be kept into the directory that you specify in this wizard screen, see Figure 48. You can change the final directory using the **Save** or **Save As...** command under the *File* menu.

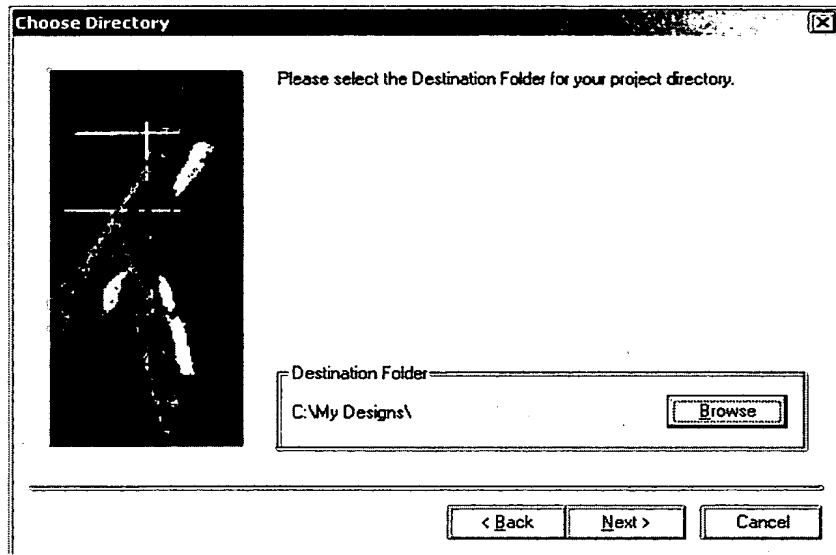


Figure 48 – Design Directory Selection Wizard Screen

- **Chip Template Selection**
The appropriate chip template can be selected from this wizard screen, see Figure 49. As you click the < Previous and Next > buttons a thumbnail of the template will appear. Notice that the solid black circles represent where inputs and outputs will be placed and the number of each particular input and output size is shown to the right of the thumbnails. Currently, once you have selected a template it is not possible to change during your design process

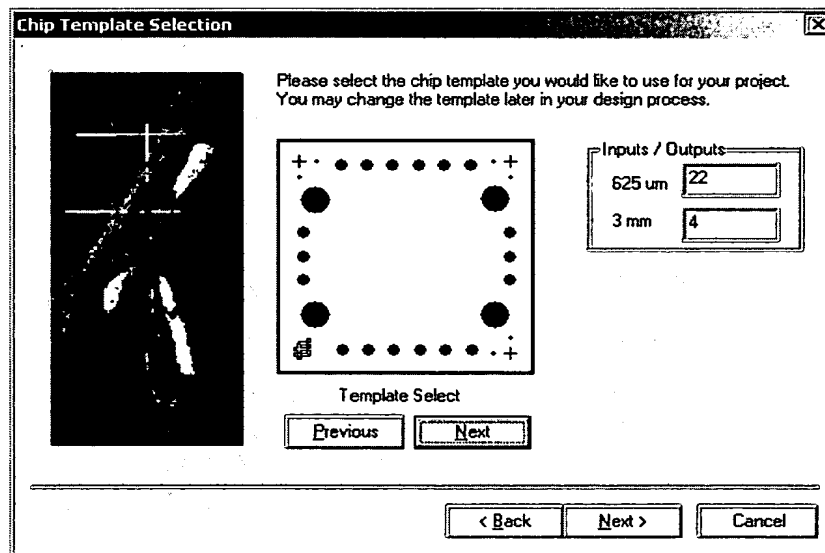


Figure 49 – Chip Template Selection Wizard Screen

- **Layer Selection**
The layer selection screen, Figure 50, shows the number of layers that are available for use. The default is a pair of layers composed of the *Control Layer* and the *Fluidic Layer*. You can choose to deselect the layer by left clicking on the check box next to the layer name and the layer will be removed from the design. Note that after removal of this layer, active components will not be possible.

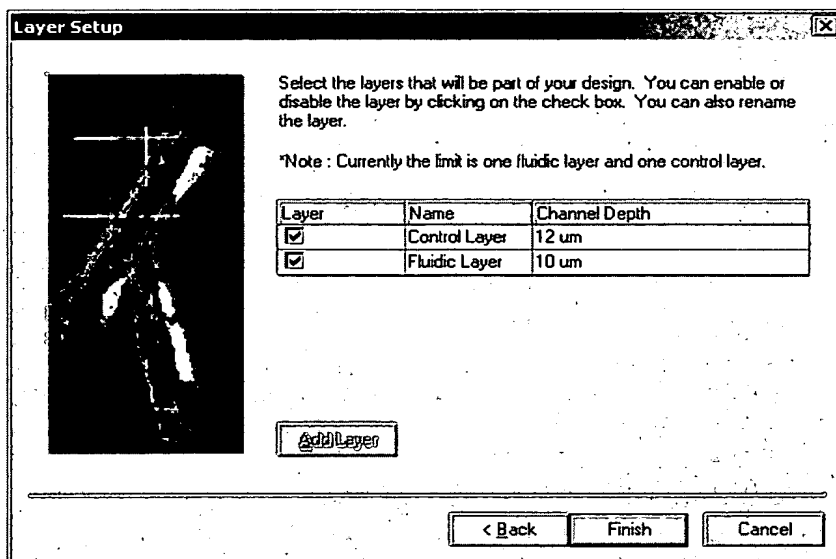


Figure 50 – Layer Selection Wizard Screen

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Placing Library Components

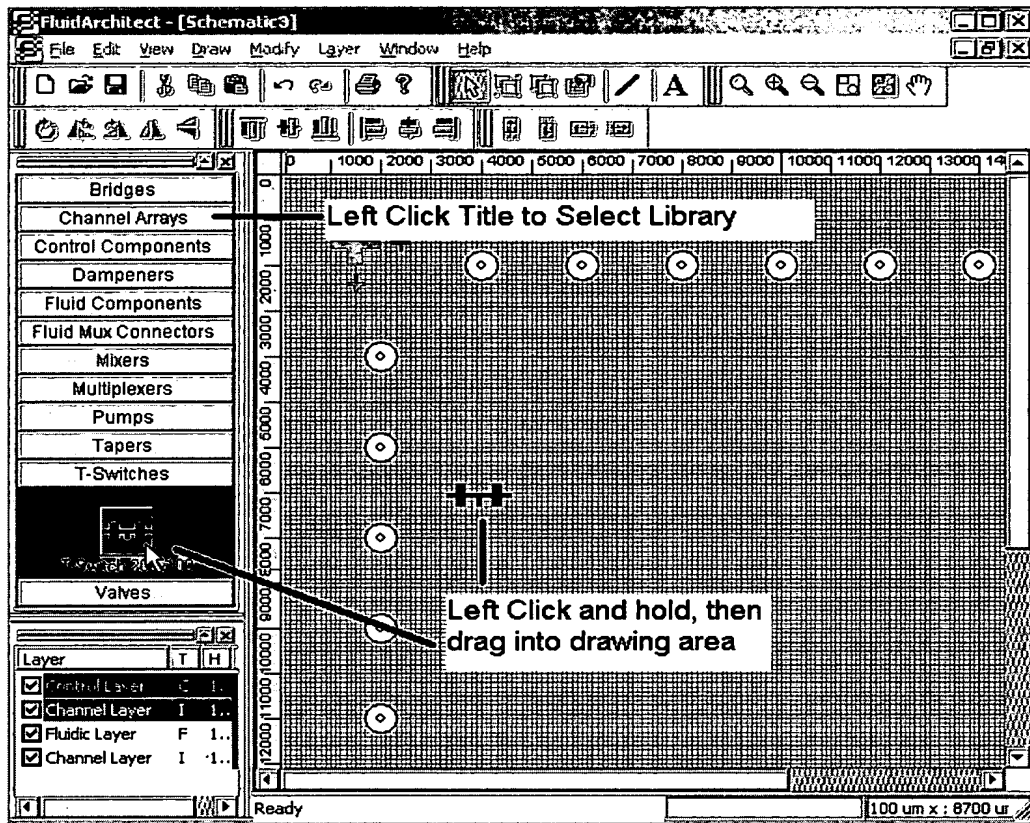


Figure 51 – Placing Components from the Libraries

The library contains a set of components that can be used in your design. Placement of the components accomplished by the following:

- Select the desired library by left clicking the mouse on the title of the library.
- Place the mouse over the desired component in the library window. The component will become selected and outlined.
- Left click and hold the mouse on the selected component and drag the component into the drawing area.
- Position the component where you would like to place it and release the left mouse button. The component will now be placed.

Figure 51 shows the process of placing the component from the library into the drawing area.

Note that the libraries provided are built specifically for use with our fabrication process. The components cannot be modified in any of its absolute dimensions. You only have control in its placement and its rotational position. If the component is rotated it should only be rotated in increments of +/- 90 degrees. Rotating using the free rotation tool can cause the component to become off grid and thus prevent it from being connected to other components or channels.

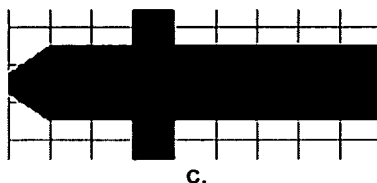


Figure 54.a Channel Port Not Detected, b. Channel Port Detected, c. Channel Connected to Port

Input and Output Ports

The input and output ports, more commonly referred to as “I/O’s”, are the large circular figures on the template of the chip. Typically the I/O’s are found near the perimeter of the chip. The I/O’s are predetermined based on the template chosen in the Design Wizard.

I/O Ports are used to accomplish the following:

- Provide connections to fluid and material input and output from the chip.
- Provide connections to the control channels to input control signals such as air pressure.

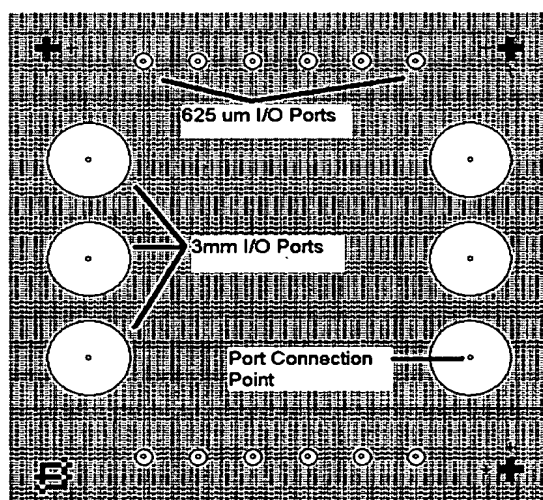


Figure 55 – Chip Template with 6 – 3mm and 12 – 625um I/O Ports

Figure 55 also shows a typical chip template with a preset I/O configuration. The connection point for each of the ports is illustrated in the figure as well. The connection point is the smaller concentric circle that is inside of the port. Connecting a channel to a port can be accomplished by drawing a channel from a channel and when the target tool is engaged over the port, double left clicking the mouse will attach the to the I/O. Once successfully connected to the I/O, the I/O will turn blue and the inner circle will become a filled black circle. Figure 56 shows a connected I/O.



Design Example

In the following design example a simple cell sorter, shown in Figure 60, is created using FluidArchitect. The pump drives into a T-Switch. The T-Switch is used to drive the fluid/material flow into one of two ports based on the detection region feedback to a system, which monitors and controls the flow. The design will illustrate the methods and procedures used to create the design in FluidArchitect.

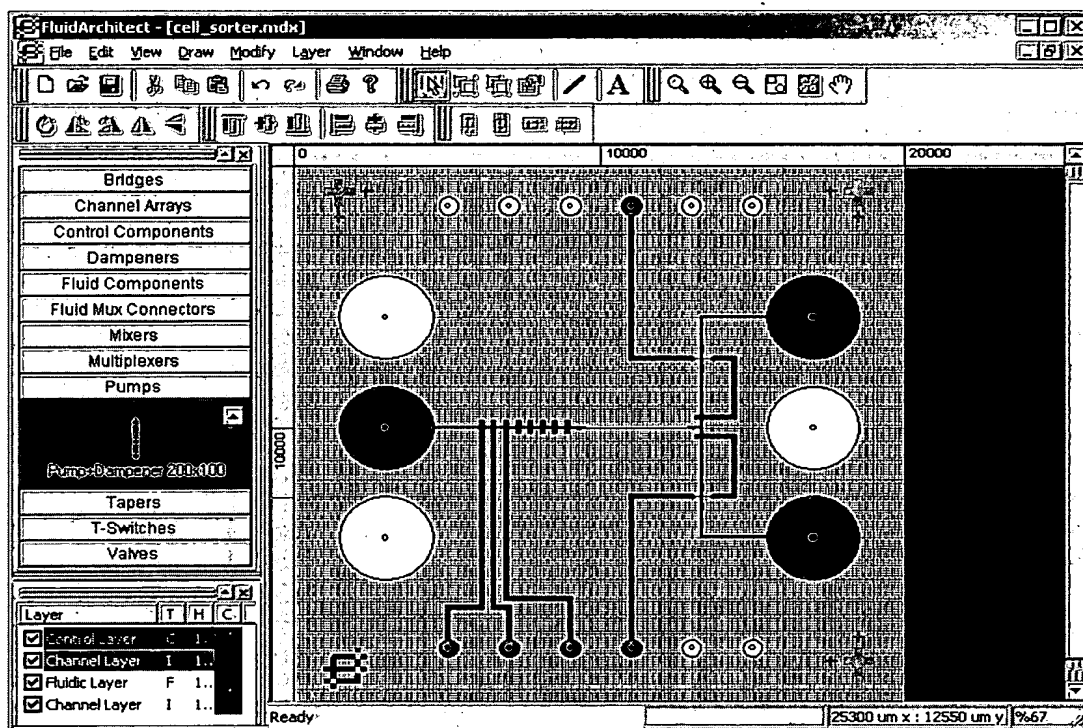


Figure 60 – Completed Design of the Simple Cell Sorter

Components Required

The components required to construct the simple cell sorter are:

- 1 - Peristaltic Pump
- 1 - T-Sorter
- 2 – 30 μm –100 μm Fluidic Tapers
- 2 – Bridges
- 3 – 3 mm I/O Ports
- 5 – 625 μm I/O Ports

Basic Operation of the Design

Figure 61 shows the pump, T-Sorter, and the bridges connected in the drawing area. There are many ways to connect the components together and if the design rules are not violated the design will be valid.

Figure 61 also points out a “Detection Region”. This region can be used by an optical detection system to control the direction of the flow through the T-Sorter. The detection region is not a component from the library but rather a user drawn 30 μm fluidic channel connecting fluidic taper components forming the region.

Cells are pumped through the channel from the 3mm input port on the left side of the chip using the three control valves and five damping elements that constitutes the pump. An

external detection system, such as an optical measuring system, detects cells as they flow through the "Detection Region". The cells can be directed in either direction to the 3mm output ports by actuation of the T-sorter valve switches. The Bridge components are used to enable the crossing of fluid lines by control lines without creating a parasitic valve. The Bridge components were used in this design to create an area clear of channels for the "Detection Region".

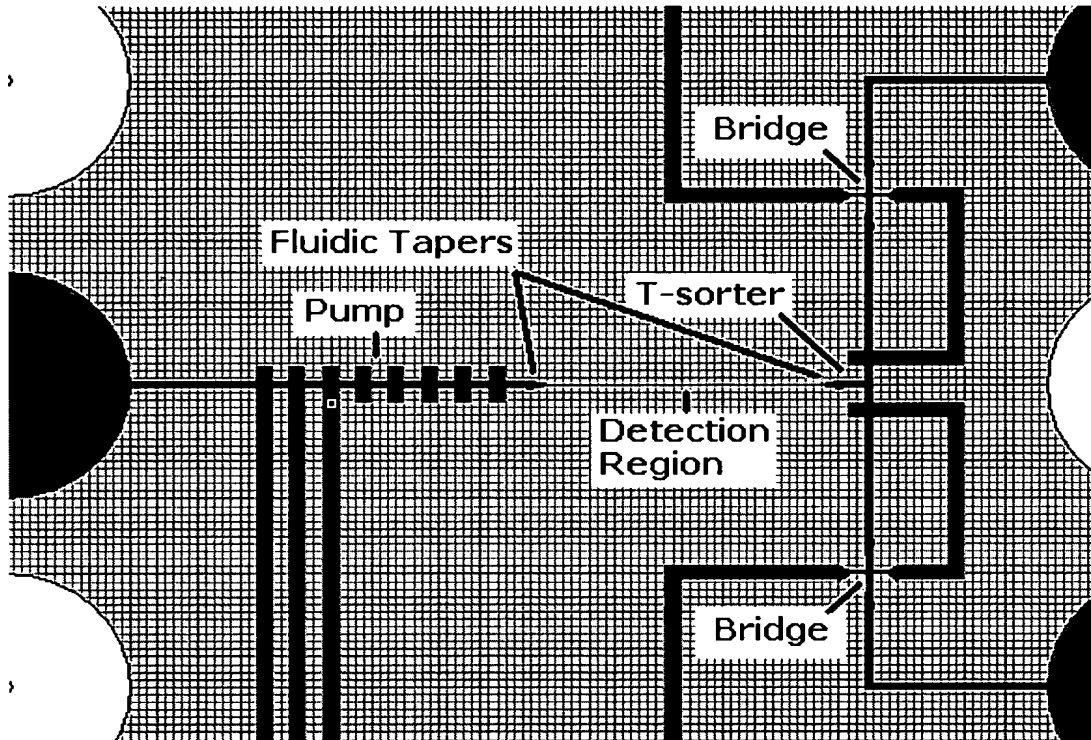


Figure 61 – Components of the Simple Cell Sorter

Creating the Design

Start the design by launching FluidArchitect from the *Start* menu > *FluidArchitect* > *FluidArchitect* on your PC.

Once the FluidArchitect is started, the next step is to select *File* menu > *New*. The design wizard will start and guide you through the setup for a new design.

Design Wizard Setup

The Figure 62 shows the Design Wizard screens as they appear in order querying for selections. Carefully read the screens shown by the Design Wizard to appropriately setup the design. Failure to setup the design correctly could lead to reiterations of the design to get the desired results.

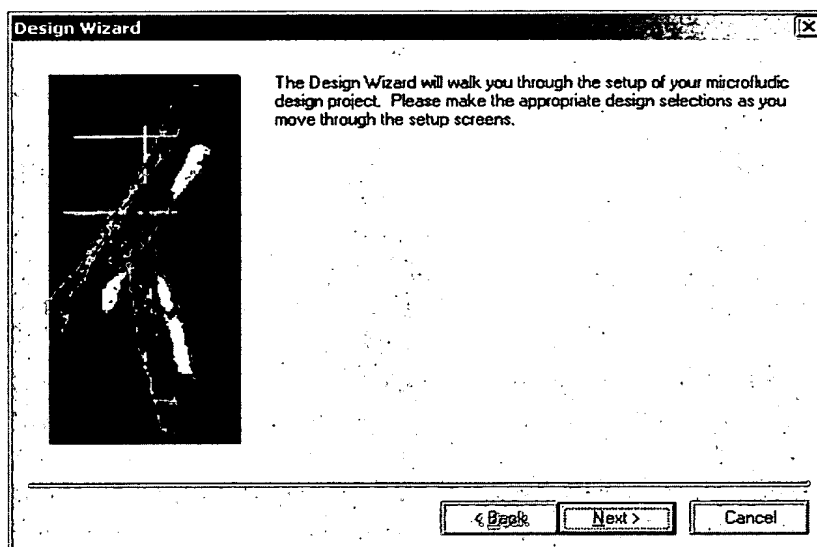


Figure 62 – First Design Wizard Screen

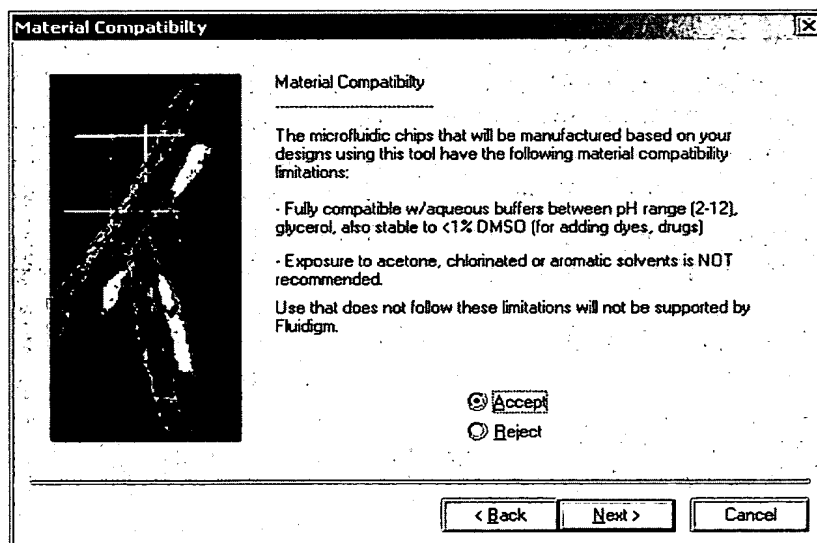


Figure 63 – Material Compatibility Design Wizard Screen

The material compatibility screen warns you to the materials that can and cannot be used with the microfluidic chips that are designed with the FluidArchitect system and fabricated by Fluidigm. Selecting "Accept" will allow you move forward with the design setup. If your needs are not met and you "Reject" the Design Wizard will not go forward. Please contact the factory for more details regarding your special needs.

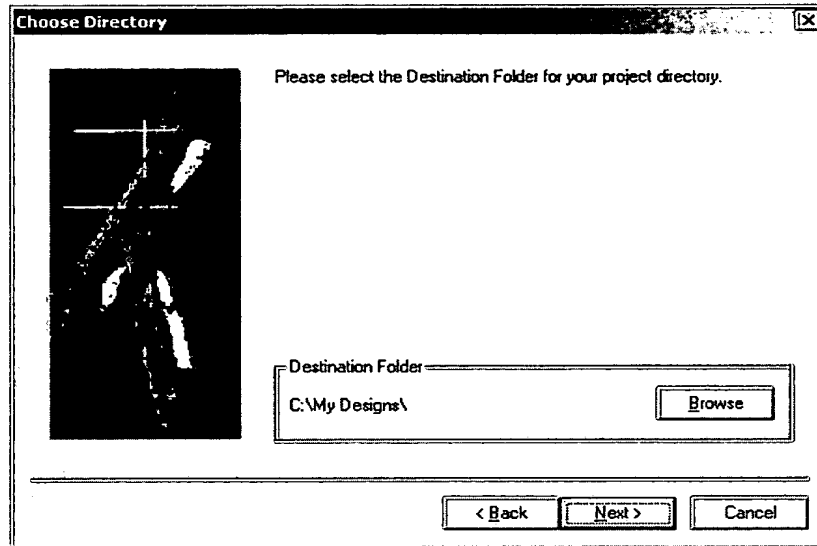


Figure 64 – Project Directory Selection

The Project Directory selection screen simply selects the directory where your design database will be stored.

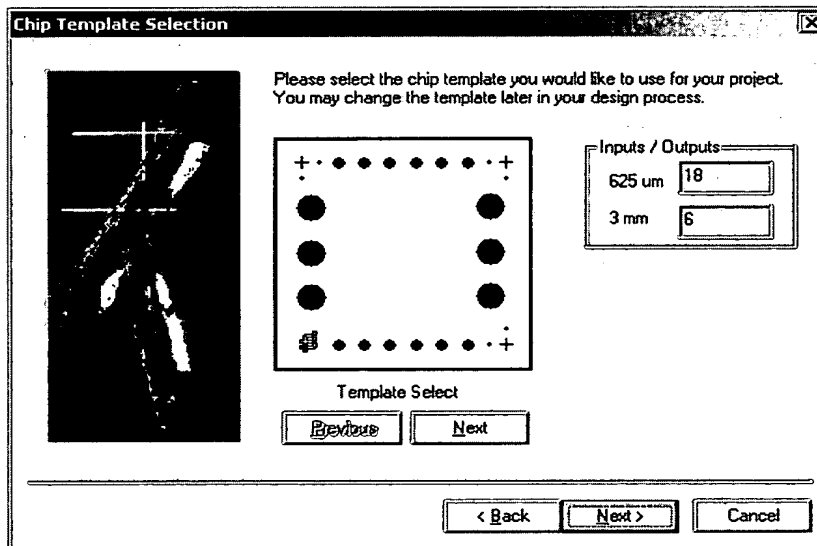


Figure 65 – Chip Template Selection

The chip template selection is very important. Please consider your design and how many inputs and outputs are needed. There are several templates to choose from and the number of 625 um and 3 mm input/output ports are shown in the page as you select the template need. Currently it is not possible to change chip templates in the middle of a design.

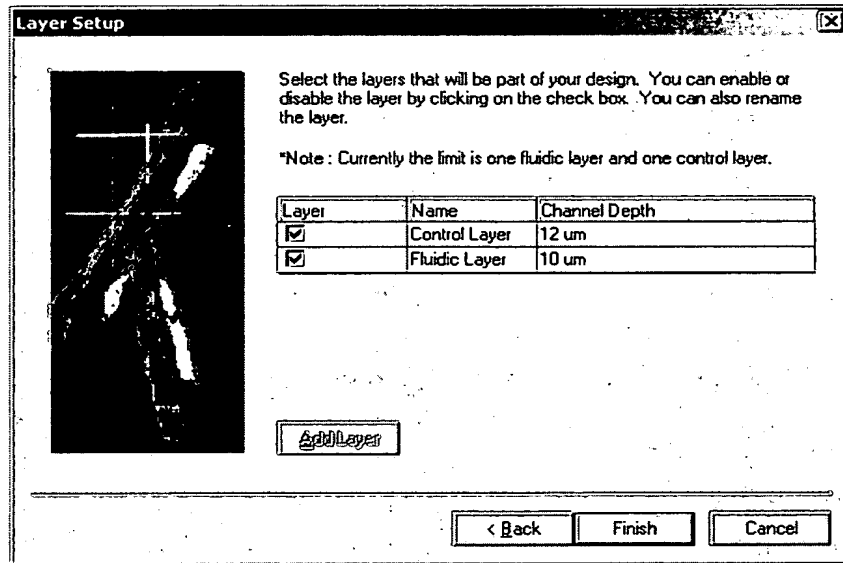


Figure 66 – Layer Setup

The layer setup page allows you to select the layers needed in your design. By default two layers are selected and this is necessary to create active fluidic circuits on the chip. Currently the system is restricted to having a maximum of two layers. Each layer has a channel depth associated with the layer that is fixed in depth.

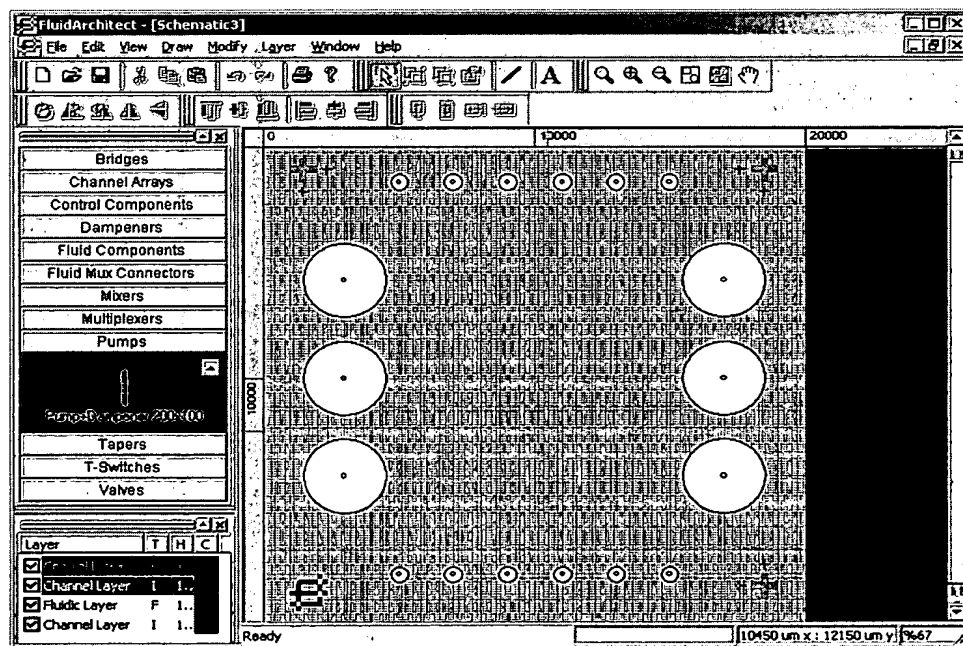


Figure 67 – Completed Design Wizard Setup View

Once you have completed the Design Wizard the chip template chosen will appear in the drawing area as shown in Figure 67. The library components are ready for selection and placement into your design. The layer manager indicates the color of the channels and two which layer they belong as well as the current "Active" layer which is highlighted in black.

Placing Components

Simply select the library from which to drag and drop the components and place them into the drawing area. Left click on the T-Switches title bar in the Library Manager to select the library. Figure 68 shows the T-Switch library being selected and the T-Switch being placed into the drawing area. As the T-Switch is being dragged and positioned it appears as outline of dashed lines. Once placed

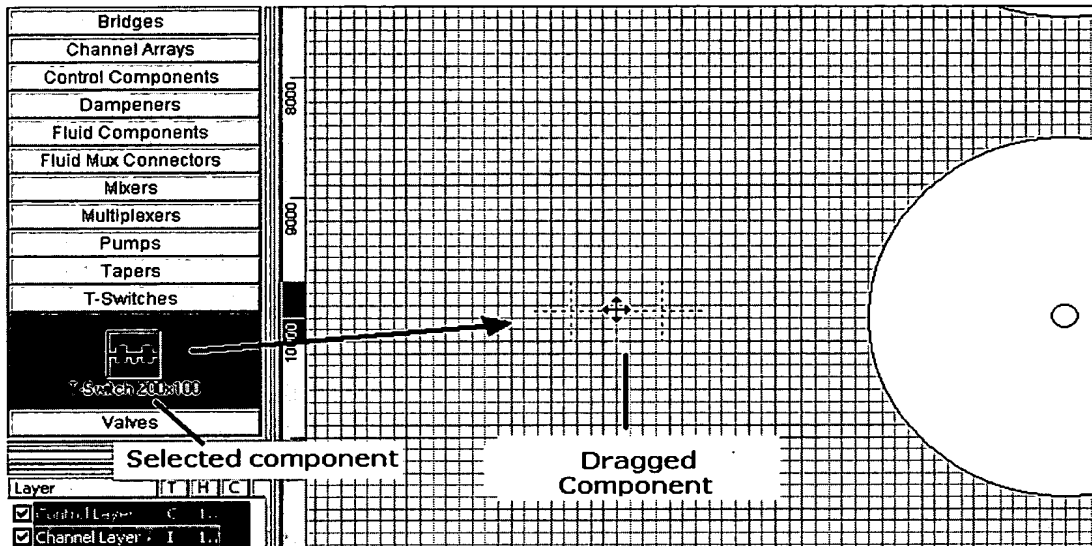


Figure 68 – Placing the T-Switch Component

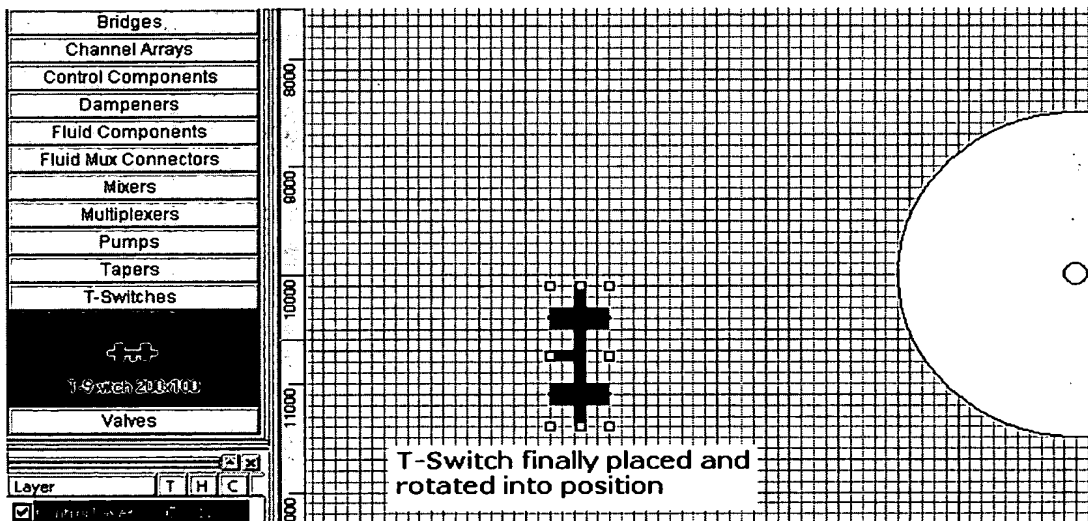


Figure 69 – Finally Placed T-Switch

The placed T-Switch component can now be selected by left clicking it. Once selected, it can be rotated or positioned depending on what is required.

Now, the steps above should be repeated to place the rest of the components for this design.

Connecting the Components

Once all of the components are placed, they must be connected. The components typically consist of channels from both the fluidic and control layers that are specifically positioned and dimensioned to insure proper operation.

Figure 70 shows the connection of the T-Switch to the "Detection Region", which consists two taper elements and a 30 μ m channel connecting between the two tapers. Recall that to select a component that only has channel in either the fluidic or control layer, the fluidic or control layer must be set "Active". This can be done in the Layer Manager by left clicking on the desired layer and right clicking to bring up the pop up menu to set the layer "Active" OR this can also be done by right clicking in the drawing area and bring up the pop up menu and selecting *Layer > Control or Fluidic*.

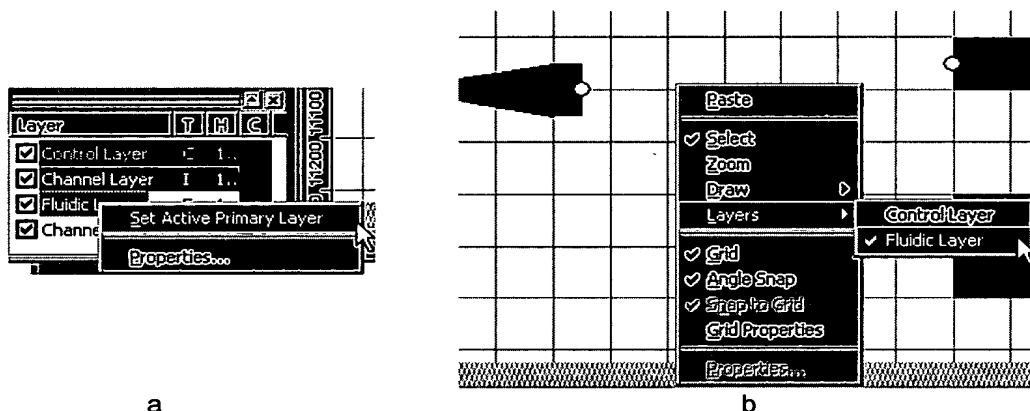


Figure 70. a. Selecting the "Active" Layer through the Layer Manager, b. Selecting the "Active Layer" through the right clicked pop up menu in the drawing area.

In this case the Fluidic Layer needed to be selected as the 30 μ m – 100 μ m Taper component was being connected to the input of the T-Switch. Figure 71 shows a channel being drawn from the right end of the Taper component to the input of the T-Switch. Once the cursor turns into the Target Tool a left click will cause a channel to be connected to the unconnected port.

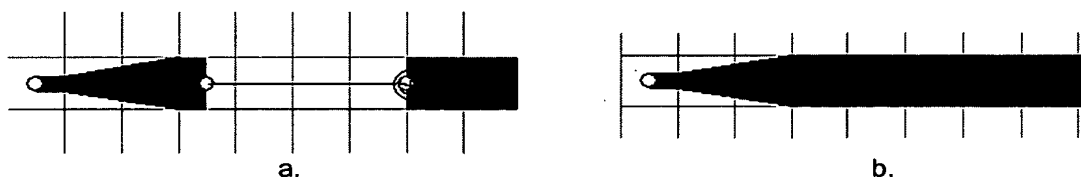


Figure 71 – a. Drawing a Fluidic Connecting Channel, b. Successfully Connected Channel.

Adding a Vertex While Drawing a Channel

While you are drawing a channel, you can single left click to place a vertex from which you can continue to draw a straight channel or draw the channel orthogonally from the placed vertex. Figure 72 shows an example of how to place a vertex and draw a channel with an orthogonal continuation.

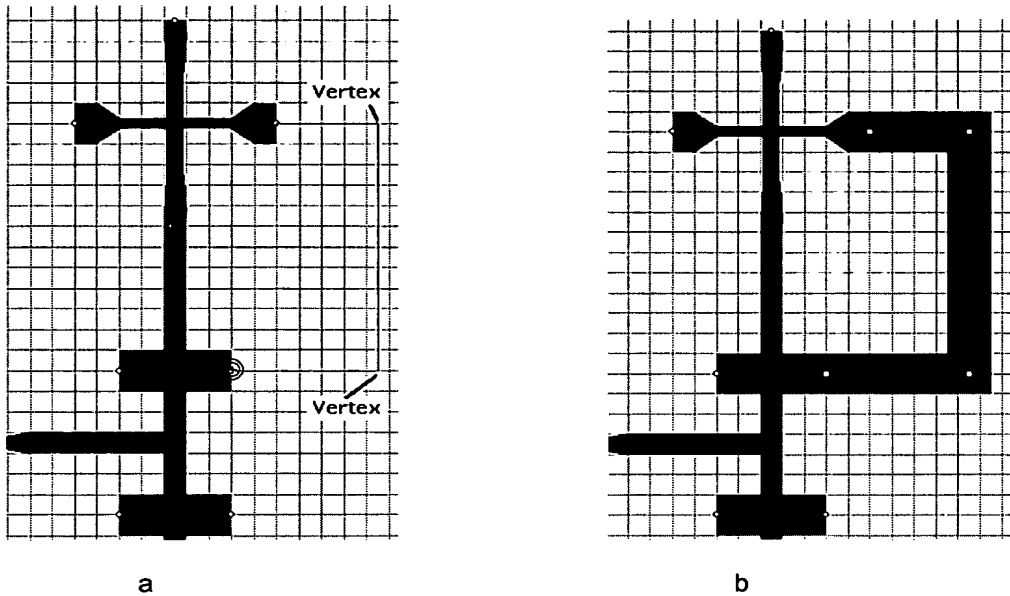


Figure 72 – a. Drawing the control channel and placing the two vertices as shown. b. Completing the connection and the control channel.

Changing the Channel Widths

The width of the drawn fluidic channel was set to 100 μm as the default. The default setting for a new design is 100 μm for a user drawn fluidic channel and 200 μm for a user drawn control channel. FluidArchitect will keep the default width setting until the user changes the channel width through selecting a channel and changing its width. Figure 73 shows the how the drawn fluidic channel is originally drawn as 100 μm but needs to be resized to match the components that it connects to.

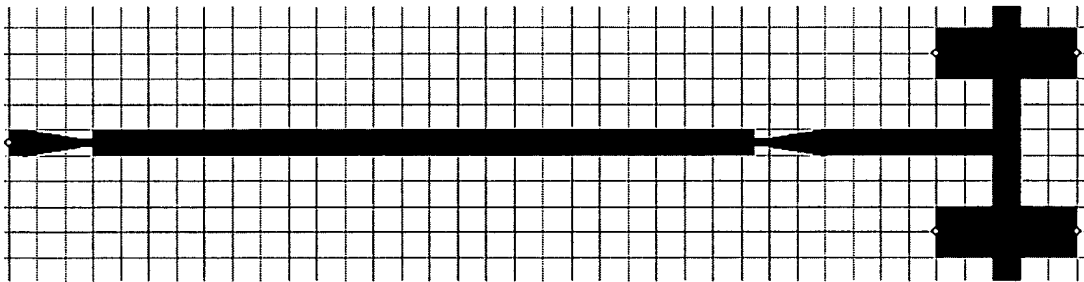


Figure 73 – Drawn Channel Not the Correct Width for Connection

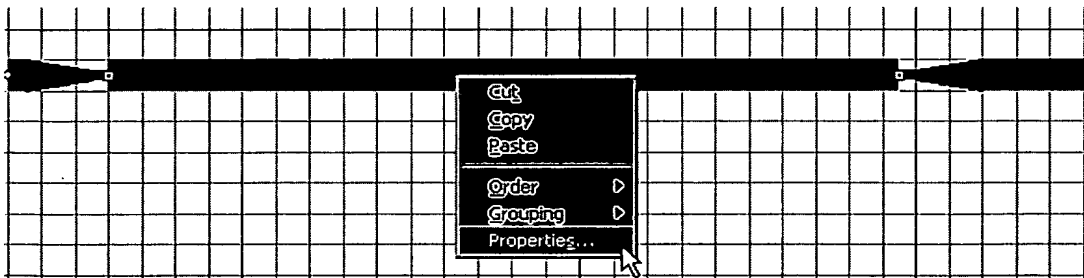


Figure 74 – Open the Channel Properties Dialog to Set Correct Channel Width

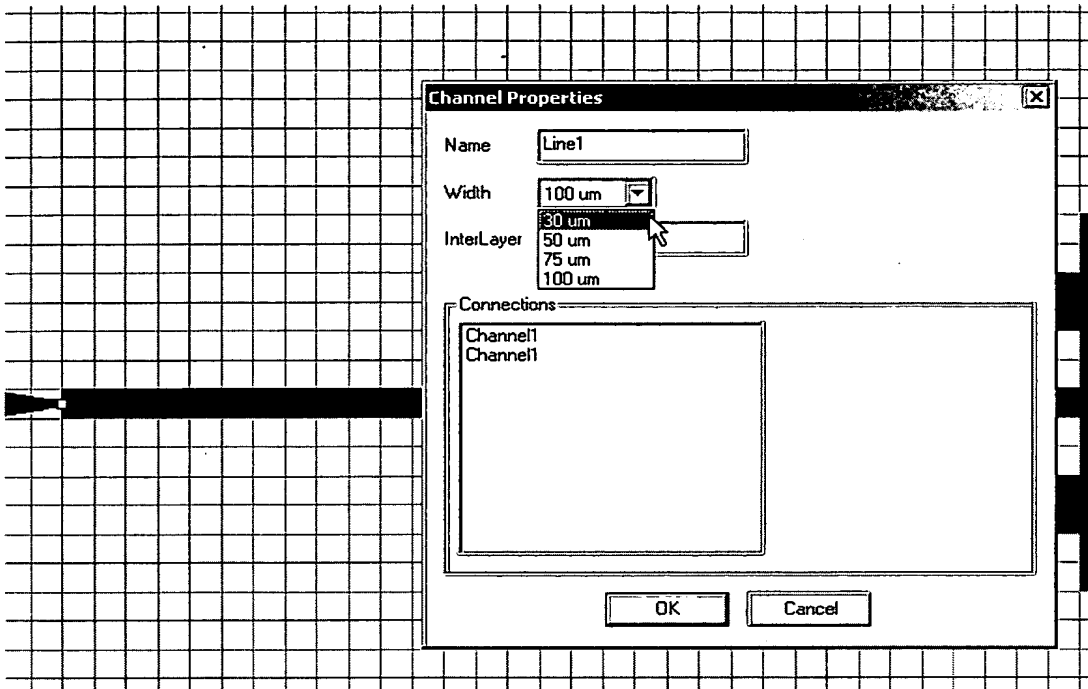


Figure 75 – Setting the Channel Width

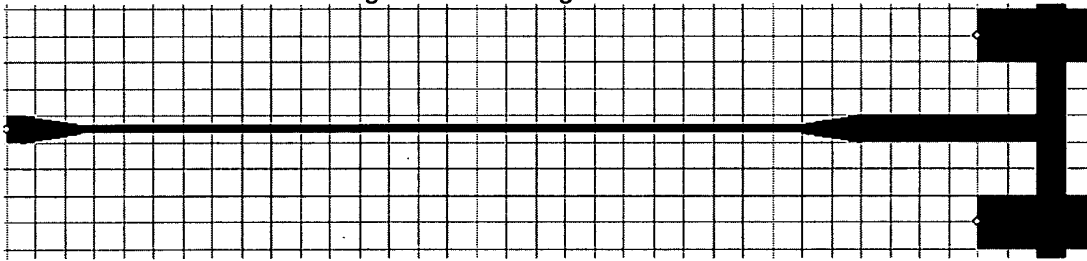


Figure 76 – Drawn Fluidic Channel Width is Now Correct

Connecting To I/O Ports

Once all of the components have been interconnected, the inputs and outputs (I/O) need to be connected. They are connected much in the same way that channels are connected with the help of the Target tool. Once the I/O's are successfully connected, the outlined ports will turn from white to black and the port will turn blue as well. Figure 77 shows an example of a successfully connected 625 um port.

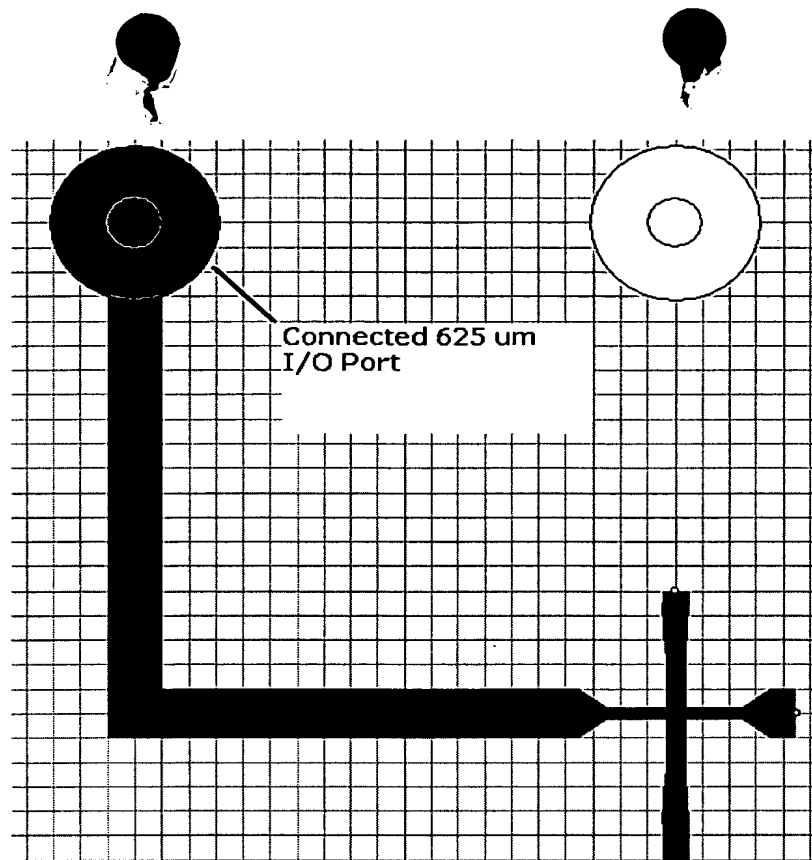


Figure 77 – Bridge Component Connected to an I/O Port

Conclusion

Using the techniques in the example design give above will help lead to successful microfluidic chip design using FluidArchitect. Recall, there are built in design rule checkers that will give you warnings and errors from time to time as you are designing based on what you are connecting and drawing.